

Pre-Start up Checklist

1501 Bohm Dr., Little Chute, WI 54140 • Phone: 920-759-0707 • Fax: 920-759-0708

Offices also located in the Milwaukee and Madison Areas

Contractor / Installation Company:

Job/Site Name:

Equipment Description:

Please confirm and sign below assuring the following items are complete. Then, call Chris Van Zeeland at 920-423-0094 office, or 920-858-2079 cell to schedule a start-up date:

 1. Boilers and boiler system are filled and checked for leaks. Remove all air from system.

\_\_\_\_\_\_ 2. Confirm pumps are not connected directly to boiler terminals as they are pilot duty only.

 3. System pumps and boiler circ. pumps are wired, installed and operational. Note: run all boiler

 circ. pumps and main system pumps for several days to remove air from system.

 4. Gas lines are bled. And if required, step-down regulators are installed - see item #4.

 5. Gas pressure to the entrance of the boiler's gas train is field confirmed at: 7" - 14" W.C.

 6. Boilers are wired and electrical power is available.

 7. External boiler control system (if applicable) is connected and fully operational. Controls supplier

 should be at site for boiler start-up.

 8. Check boiler and gas train for missing or damaged parts. Advise if any.

 9. Boiler flue exhaust is vented. Exhaust system is complete, not temporary.

 10. Combustion air is available or for seal combustion: air intake is piped.

 11. System load is available. Boilers will need to be operated for up to two hours each.

 12. Owner's boiler operator is available for operator training after start-up is complete.

 13. An individual representing the installing contractor will be at the site during start-up.

 14. If a MACH Series boiler, then the supplied water sample bottles must be sent in per instructions.

If any of the above items are not complete: 1) the start-up cannot be finished. 2) A later start-up date will need to be scheduled. 3) A service and port-to-port trip charge will be payable by the above contractor at $140.00/hr plus mileage for additional trips.

The Factory Warranty will commence upon start-up completion. The boiler(s) should not be used for temporary heating purposes during building construction. On Steam startups: Heat & Power Products and Heat & Power Services will not be responsible for Boil out and Boil out chemicals. This must be done by the contractor prior to start up service.

Name of Contractor's Site Contact & Cell Number:

Name of Owner Rep. to be trained & phone #:

I agree to the above terms & all above items are complete:

THANK YOU!

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